

BIG BLASTER® XHV Air Cannon with MARTIN® TORNADO Exhaust Valve

6-INCH VALVE

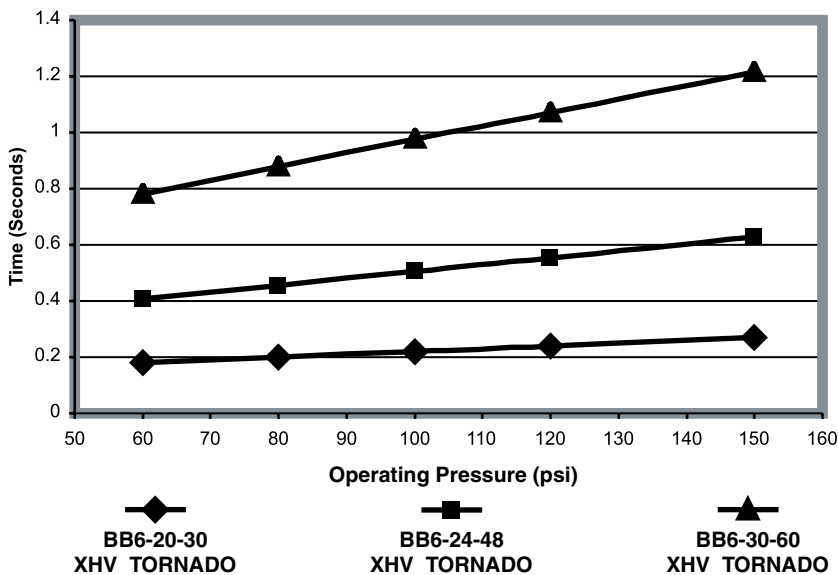
The **BIG BLASTER® XHV Air Cannon with MARTIN® TORNADO Exhaust Valve** produces better material flow with greater force, faster cycling, and improved safety. The **BIG BLASTER® XHV Air Cannon** fires when the **MARTIN® TORNADO Exhaust Valve** opens in response to a positive surge of air sent by a tripped solenoid valve. This positive-acting valve amplifies the discharge force, up to 20% more force than a standard **BIG BLASTER® XHV Air Cannon** of the same size.



MARTIN® TORNADO Exhaust Valve

PERFORMANCE DATA

Discharge Time

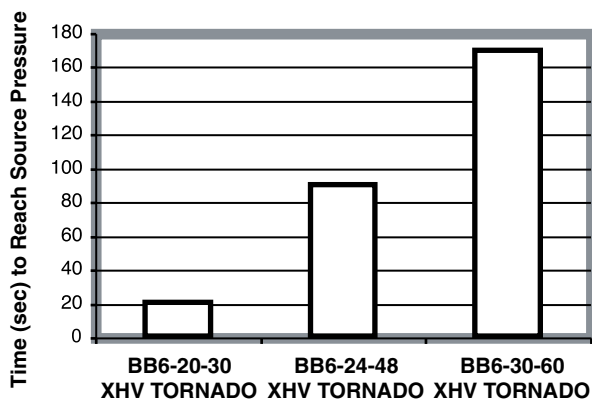


Unit shown as cutaway to show internal parts.

BENEFITS

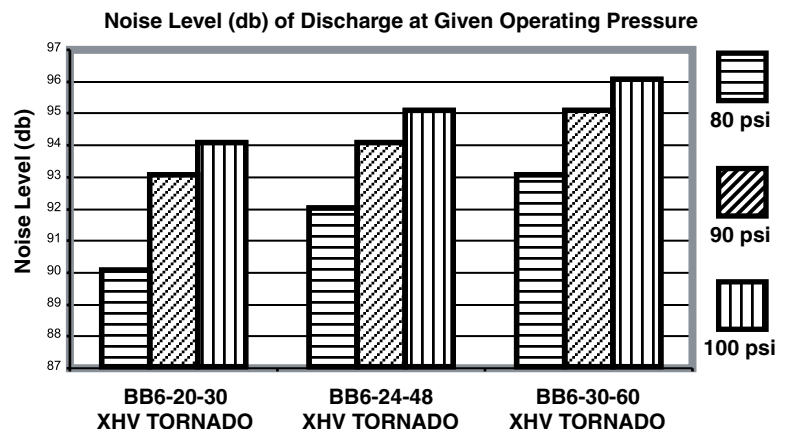
- Increased Safety
- Increased Force Output
- Suitable for High Temperatures
- Easy Installation and Maintenance
- Cycle Guarantee
- Faster Fill Times

Tank Fill Time*



* Data based on laboratory testing. Fill times may vary depending on air supply characteristics.

Noise Level



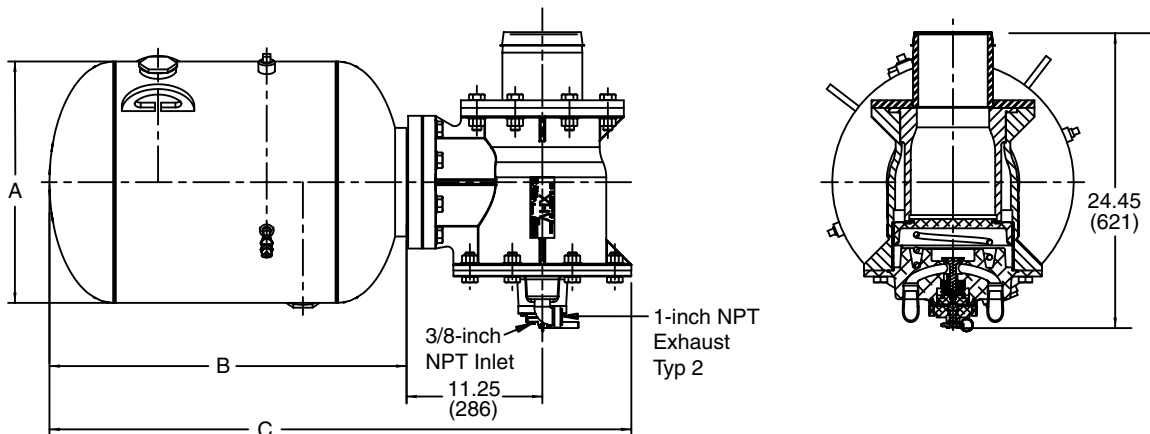
TECHNICAL DATA SHEET

BIG BLASTER® XHV Air Cannon with MARTIN® TORNADO Exhaust Valve

DIMENSIONS

NPT—National Pipe Thread

Model	Assembly P/N	Dimensions			Ship WT. lbs (kg)
		A	B	C	
BB6-20-30	37853-2030	20 (508)	29.59 (762)	47.59 (1209)	240 (109)
BB6-24-48	37853-2448	24 (610)	48.00 (1219)	66.00 (1676)	301 (136)
BB6-30-60	37853-3060	30 (762)	60.00 (1524)	78.00 (1981)	402 (182)



AIR VOLUME IN FT³ (LITERS) FREE AIR

Air Pressure PSI	2030 ft ³ (L)	2448 ft ³ (L)	3060 ft ³ (L)
0	4.8 (135)	11.2 (319)	22.0 (622)
40	17.7 (501)	41.9 (1185)	81.8 (2315)
50	20.9 (593)	49.5 (1402)	96.7 (2738)
60	24.2 (684)	57.2 (1619)	111.6 (3161)
70	27.4 (776)	64.8 (1835)	126.6 (3585)
75	29.0 (822)	68.6 (2052)	141.5 (4008)
85	32.2 (913)	76.3 (2160)	149.0 (4219)
90	33.9 (959)	80.1 (2269)	156.5 (4431)
95	35.5 (1005)	83.9 (2377)	164.0 (4643)
100	37.1 (1051)	87.8 (2485)	171.4 (4854)
110	40.3 (1142)	95.4 (2702)	186.4 (5277)
120	43.6 (1234)	103.1 (2619)	201.3 (5701)

NOTES

Tanks for BIG BLASTER® Air Cannons supplied by Martin Engineering are manufactured to ASME Code Rules, Section VIII, Division 1. Tanks are National Board registered and pressure vessel quality (PVQ).

For further information, contact Martin Engineering at 1-800-544-2947 or visit our website at www.martin-eng.com.



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QUALITY MANAGEMENT SYSTEM
 CERTIFIED BY DNV
ISO 9001:2008

Problem Solved™

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